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PATENT COOPERATION TREATY

Translation

PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

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| Applicant's or agent's file reference BR3503RM/PJ | FOR FURTHER ACTION | See Notific Preliminary | cation of Transmittal of International Examination Report (Form PCT/IPEA/416) |
| International application No. | International filing date (day/ | month/year) | Priority date (day/month/year) |
| PCT/FR2003/002591 | 27 août 2003 (27.08 | | 28 août 2002 (28.08.2002) |
| International Patent Classification (IPC) or n C22B 21/06, 9/05, B22D 41/42 | ational classification and IPC | | |
| Applicant | | | |
| | PECHINEY RHEN | IALU | |
| 1. This international preliminary exami | inction recent has been | | |
| and is transmitted to the applicant ac | cording to Article 36. | by this Intern | ational Preliminary Examining Authority |
| 2. This REPORT consists of a total of | | | |
| 2. This REPORT consists of a total of | sheets, includi | ng this cover sh | neet. |
| This report is also accompani | ed by ANNEXES, i.e., sheets o | f the descriptio | n, claims and/or drawings which have been |
| amonded and are the pasis to | this report and/or sheets contain Administrative Instructions und | ning rectificat | ions made before this Authority (see Rule |
| These annexes consist of a tot | | or u101 01). | |
| | sheets. | | |
| 3. This report contains indications relat | ing to the following items: | | |
| I Basis of the report | | | |
| II Priority | | | |
| III Non-establishment of | f opinion with regard to novelty | , inventive ste | p and industrial applicability |
| IV Lack of unity of inve | ntion | | |
| V Reasoned statement u | under Article 35(2) with regard tions supporting such statement | to novelty, inv | entive step or industrial applicability; |
| VI Certain documents ci | | | |
| VII Certain defects in the | international application | | |
| VIII Certain observations | on the international application | | |
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| Date of submission of the demand | Date of | completion of | this report |
| 12 janvier 2004 (12.01.2 | | | |
| 12 Junviol 2004 (12.01.2 | ········· | 12 Oc | tober 2004 (12.10.2004) |
| Name and mailing address of the IPEA/EP | Authori | zed officer | |
| | | | |
| Facsimile No. | Telepho | ne No. | |

Form PCT/IPEA/409 (cover sheet) (July 1998)

International application No.

PCT/FR2003/002591

| I. Basis | of the report | | |
|--------------------------------|---|---|---|
| 1. With | regard to the eleme | ents of the international application:* | |
| | | pplication as originally filed | |
| | the description: | | |
| | pages | 1-8 | |
| | pages | | , as originally filed |
| 1 | pages | , filed with the letter of | , filed with the demand |
| | the claims: | , and with the letter of | |
| | | | |
| | pages | 1-4 | , as originally filed |
| | 20000 | , as amended (together with a | |
| ļ | | | |
| 521 | | , filed with the letter of | |
| | the drawings: | | |
| | | 1/2, 2/2 | , as originally filed |
| | pages | | , filed with the demand |
| | pages | , filed with the letter of | |
| t | | part of the description: | |
| | pages | | on a district 11 - 61 - 1 |
| | pages | | , as originally filed |
| | pages | , filed with the letter of | , med with the demand |
| These | elements were availing the language of a truthe language of put the language of the or 55.3). regard to any nuclinary examination vicontained in the interfiled together with the furnished subsequent furnished subsequent that international are international are | age, all the elements marked above were available or furnished to this Author on was filed, unless otherwise indicated under this item. Item. Item on was filed, unless otherwise indicated under this item. Item of the purposes of international search (under Rule 23.10 blication of the international application (under Rule 48.3(b)). Item translation furnished for the purposes of international preliminary examinates and/or amino acid sequence disclosed in the international application in written form. Item the international application in computer readable form. It is international application in computer readable form. It is authority in written form. It is authority in computer readable form. It is subsequently furnished written sequence listing does not go beyone the information recorded in computer readable form is identical to the value of the information recorded in computer readable form is identical to the value of the information recorded in computer readable form is identical to the value of the information recorded in computer readable form is identical to the value of the information recorded in computer readable form is identical to the value of the information recorded in computer readable form is identical to the value of the information recorded in computer readable form is identical to the value of the information recorded in computer readable form is identical to the value of the information recorded in computer readable form is identical to the value of the information recorded in computer readable form is identical to the value of the information recorded in computer readable form is identical to the value of the information recorded in computer readable form is identical to the value of the information recorded in computer readable form in the information recorded in computer readable form in the information recorded in the information in the information recorded in the information recorded in the information in the information recorded in the information in the information in the information | which is: (b)). nation (under Rule 55.2 and/ pplication, the international |
| * Replace in this and 70 | the description the claims, No the drawings this report has been eyond the disclosure that sheets which a report as "original 17). | ave resulted in the cancellation of: on, pages | er Article 14 are referred to n amendments (Rule 70.16 |
| | | | |

International application No.
PCT/FR 03/02591

| Statement | | | |
|-------------------------------|--------|-------------|-----|
| Novelty (N) | Claims | 1-14 | YES |
| | Claims | | NO |
| Inventive step (IS) | Claims | 3-11 | YES |
| | Claims | 1, 2, 12-14 | NO |
| Industrial applicability (IA) | Claims | 1-14 | YES |
| | Claims | | NO |

- 2. Citations and explanations
 - Reference is made to the following documents:

D1: US-A-5 846 479;

D2*: SU-A-86 31 88.

Document D2* was not cited in the international search report. A copy of said document is attached hereto.

2. Independent claims 1 and 12 relate, respectively, to an injection device and a tank comprising said injection device for the treatment of liquid metal, and define subject matter that is novel under the terms of PCT Article 33(2). Indeed, none of the prior art documents contains teaching relating to a device for injecting gas into a liquid metal, which device has a mobile means capable of unblocking the injection port.

It follows that the subject matter of dependent claims 2-11, 13 and 14 is also novel under the terms of PCT Article 33(2).

3. Claim 1 does not specify any concrete technical

features of the unblocking means, which is defined more in terms of the desired functions thereof. However, the description and the drawings (cf. figure 2) give the impression that these functions can only be carried out in a predetermined manner, and in this case, by using the technical means disclosed in claim 3. No other means is indicated.

As a result, claim 1 has not been defined clearly enough and does not contain all of the features deemed essential for the definition of the subject matter claimed. This is contrary to the requirements of PCT Article 6.

3.1 Moreover, the subject matter of claims 1, 2 and 12-14 does not involve an inventive step under the terms of PCT Article 33(3), for the following reasons:

Document D1 describes a device, a tank and a use such as those defined in claims 1, 2 and 12-14, except that said claims provide for a means capable of unblocking the nozzle port. The presence of a technical means of this kind is, nevertheless, considered to be obvious and essential given that a gas-injecting nozzle in direct communication with a liquid-metal bath is easily blocked and will, consequently, need to be unblocked from time to time.

What is more, document D2* (see the Derwent abstract and the figure) discloses a means of this kind in the context of unblocking a liquid-metal discharge nozzle (metal powder production). As a result, it appears to be normal and obvious for a person

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skilled in the art working with nozzles, which are in contact with liquid metal and are likely to become blocked, to provide, where necessary, for a means capable of unblocking a blocked nozzle.

4. Dependent claims 3-11 contain specific features which, in combination with the features of any one of the claims to which they refer, appear to define subject matter that fulfils the PCT requirement of inventive step (PCT Article 33(3)).